



INVERTER ARC™ 120

DC INVERTER STICK WELDER

Recommended Welding Thickness

18 Ga. to 1/4"

10-90A DC 120V/1Ph/60Hz



Unit Includes:

- 10 ft. Work cable with small dins connector and clamp
- 10 ft. Electrode holder with small dins connector
- Shoulder strap for portability
- Instruction manual
- 6-1/2 ft. Input cable with attached plug
- One-year warranty parts and labor



Includes



USE THESE ELECTRODES WITH THIS WELDER

Dia.	In.	1/16	5/64	3/32	1/8
	(mm)	(1.6)	(2.0)	(2.4)	(3.2)
E6013		●	●	●	
E6011				●	●
E7018					●

PART NO	MODEL NO.	INPUT POWER	RATED DC OUTPUT	WELDING OUTPUT RANGE	WEIGHT	DIMENSIONS (in.)
K2789-1	Inverter Arc® 120	120/1/60	70A Ⓢ 20% Duty Cycle	10-90A DC	14 LBS	7.5 x 5.25 x 11.5